

date: Tuesday, 5/23/2006 8:13:03 AM
 ser: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : O-RING
 Job Number : 27168
 Estimate Number : 11809
 P.O. Number : N/A Part Number : D25943
 Date of Issue : 5/23/2006 S.O. No. : N/A Drawing Number : D2594 REV B1
 Revision : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B1
 Previous Run : N/A Material : N/A
 Written By : SEE COMMENT BELOW Due Date : 6/2/2006 Qty: 5,000 Um: Each
 Checked & Approved By : 06.05.23
 Comment : Est. B04.06.08 Reformat; Added Powder Coat KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1315

Purchase as per Dwg D2594

Possible P/N: Parker 2-011

Material release note is required

C060105124

5000

2.0 MS28775011 O-Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5000.0000 Each(s)

O-Ring

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST191

06/07/13 New 1120 mcy

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: O-RING

Job Number: 27168

Part Number: D25943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

11-06-07-19

Job Completion



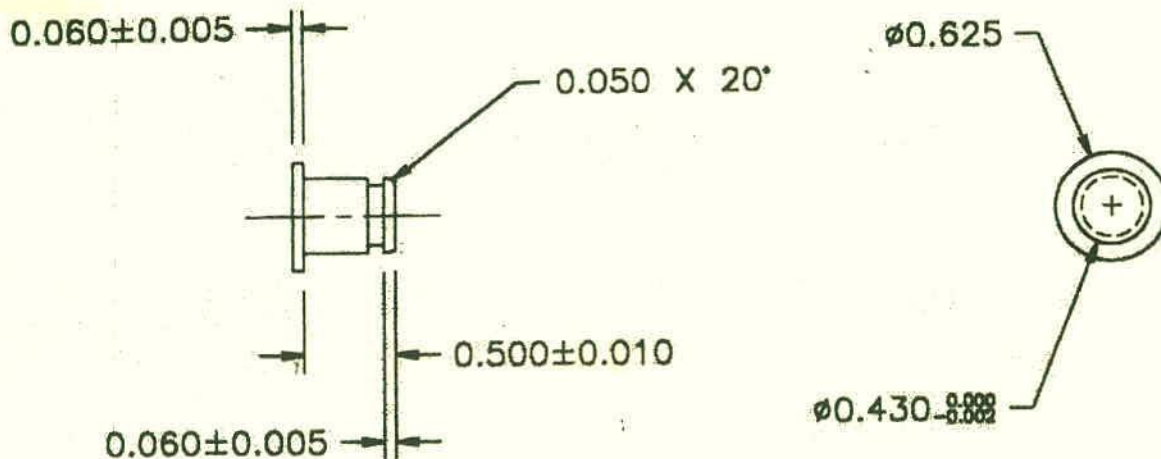
11-06-07-18



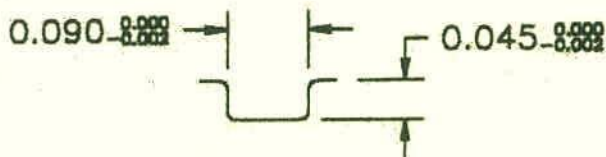
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2594	REV. B SHEET 1 OF 1
DATE 96:09:16		TITLE PLUG	SCALE 1:1
B	97:03:15	ADD GROOVE AND O-RING	
B1	RF 02.08.26	ADD Powder coat, QSE 018, & QQ-A SPECS.	

D2594-1 PLUG:

RELEASED
97/03/27 DS



GROOVE DETAIL (SCALE 5:1)



TOLERANCES ARE PER DART QSE 018 UNLESS OTHERWISE NOTED.

BREAK ALL SHARP CORNERS 0.010 MAX

MATERIAL: 5052-H32 OR 6061-T6 OR 1100-O

FINISH: ACID ETCH, ALODINE

POWDER COAT WHITE (REF. 43.5.1) PER QSE COS 4.3

PER QQ-A-225/7 (5052)
OR QQ-A-225/8 (6061)
OR QQ-A-225/1 (1100)
OR QQ-A-200/8 (6061)

D2594-3 O-RING: 5/16 ID, 7/16 OD, 1/16 WIDTH
(PARKER 2-011)

OR MS28775-011

06.07.19 UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

D2594 PLUG ASSEMBLY INCLUDES: (1) D2594-1 PLUG

(1) D2594-3 O-RING

WORK ORDER
NO. 27168



API
2461 46th Ave.
CKER
LACHINE QC H8T 3C9
I. API PARTS.COM
CANADA
255.1
T



Page 1 of 1
07/12/2006 10:56:31

Pack List

Shipping Address

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Forwarding Agent's Address

Shipping Instructions

Detailed Shipping Instructions at the
end of the document

Packing Instructions

Detailed Packing Instructions at the
end of the document

Information

Document Number	80091646
Document Date	07/12/2006
Purchase Order No.	PO00001315
Purchase Order Date	05/25/2006
Sales Order Number	63634
Sales Order Date	05/25/2006
Customer Number	6100481
Shipping Conditions	FXPri 1D (Intl 1-3D)
Incoterms	
Cust Ship Acct	
Delivery Date	07/13/2006
Bill of Lading	
Total Weight	3.360 LB
Total Volume	3,265.120 IN3
Carrier	WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	MS28775-011 Batches 0000047634	PACKING	1,120 EA	3.360 LB	
Shipping and Packing Instructions					

** CERTIFICATE OF CONFORMANCE **

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature

RW



